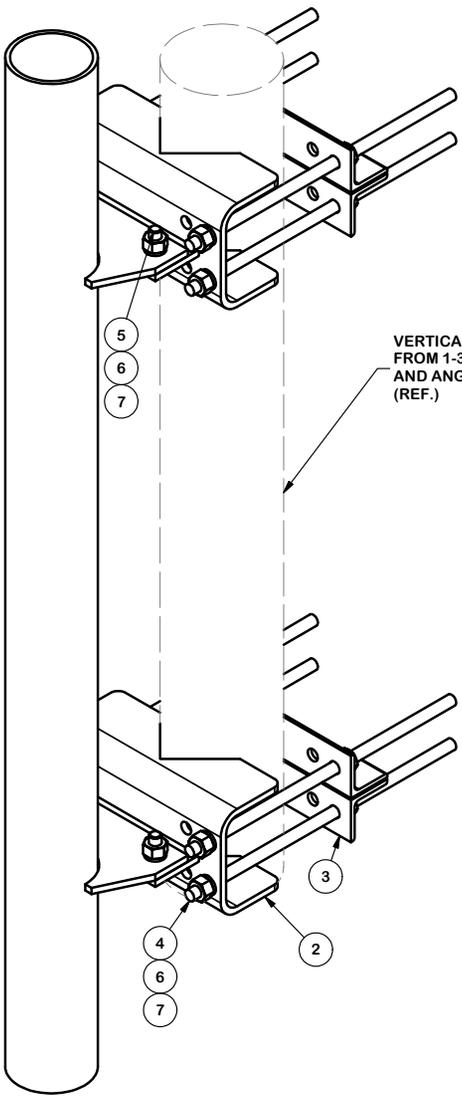
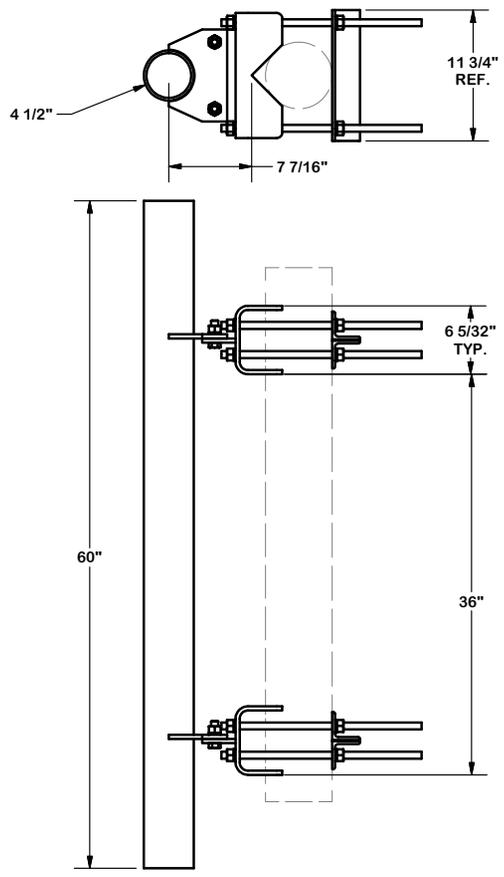


PARTS LIST						
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	1	X-B965	4-1/2" X 60" PIPE MOUNT		60.48	60.48
2	2	X-113965	FORMED PLATE WELDMENT		16.18	32.36
3	4	X-113526	BACKING ANGLE	11 3/4 in	3.89	15.57
4	8	G58R-18	5/8" x 18" THREADED ROD (HDG.)		0.35	2.81
5	4	G5802	5/8" x 2" HDG HEX BOLT GR5		0.27	1.09
6	20	G58LW	5/8" HDG LOCKWASHER		0.03	0.52
7	20	G58NUT	5/8" HDG HEAVY 2H HEX NUT		0.13	2.59
					TOTAL WT. #	125.16



VERTICAL ROUND TOWER LEG
FROM 1-3/4" O.D. TO 8-5/8" O.D.
AND ANGLE LEGS FROM 2-1/2" TO 6".
(REF.)



TOLERANCE NOTES
TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:
 SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030"$)
 DRILLED AND GAS CUT HOLES ($\pm 0.030"$) - NO CONING OF HOLES
 LASER CUT EDGES AND HOLES ($\pm 0.010"$) - NO CONING OF HOLES
 BENDS ARE $\pm 1/2$ DEGREE
 ALL OTHER MACHINING ($\pm 0.030"$)
 ALL OTHER ASSEMBLY ($\pm 0.060"$)

PROPRIETARY NOTE:
 THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

DESCRIPTION
 UNIVERSAL LEG-MOUNTED PIPE MOUNT
 WITH 4-1/2" OD X 60" MOUNTING PIPE
 FOR VERTICAL TOWER LEGS

CPD NO.	DRAWN BY CEK 9/16/2011	ENG. APPROVAL
CLASS 81	SUB 01	DRAWING USAGE CUSTOMER
	CHECKED BY BMC 9/19/2011	

 A valmont COMPANY	Locations: New York, NY Atlanta, GA Los Angeles, CA Plymouth, IN Salem, OR Dallas, TX		
	Engineering Support Team: 1-888-753-7446		
PART NO.	LPM2	PAGE	1 OF 1
DWG. NO.	LPM2		